

## DESCRIPTION

## TITLE OF THE INVENTION

Methods of Designing Optimal PID Controllers

## TECHNICAL FIELD OF THE INVENTION

This invention relates to the design of the structure of a multivariable PID controller and the optimal choice of its PID parameters.

## BACKGROUND OF THE INVENTION

A traditional PID controller is used to control an industrial process. The process variable (PV) goes into the PID controller, which calculates the controller output (CO) according to a PID control equation. This CO is then converted to an analog signal, which is sent to the process so that the said PV can track a user specified value called set point (SP). The said SP can change with time. The performance of a PID controller depends on the choice of its three PID parameters. For independent form of PID controllers these three PID parameters are the proportional gain  $K_p$ , the integral gain  $K_i$ , and the derivative gain  $K_d$ . For dependent form of PID controllers these three PID parameters are the gain  $K$ , integral time  $T_i$ , and derivative time  $T_d$ . In traditional PID controllers the said PV, SP, CO, and PID parameters are all scalars. We call this kind of PID controllers the single-input single-output (SISO) PID controllers. The Ziegler-Nichols PID controller tuning method is the major one of the many methods for finding the values of PID parameters.

## DETAILED DESCRIPTION OF THE INVENTION

In this invention the SISO PID controller is extended to the multiple-input multiple-output (MIMO) PID controller that has  $n$  process variables  $PV_1, PV_2, \dots$ , and  $PV_n$  and  $m$  controller outputs  $CO_1, CO_2, \dots$ , and  $CO_m$ , where  $m$  and  $n$  are positive integers. Corresponding to  $PV_1, PV_2, \dots$ , and  $PV_n$  there are  $n$  set points  $SP_1, SP_2, \dots$ , and  $SP_n$ . In this case PV becomes a vector with  $PV_1, PV_2, \dots$ , and  $PV_n$  being its first, second,  $\dots$ , and  $n$ -th component, CO becomes a vector with  $CO_1, CO_2, \dots$ , and  $CO_m$  being its first, second,  $\dots$ , and  $m$ -th component, SP becomes a vector with  $SP_1, SP_2, \dots$ , and  $SP_n$  being its first, second,  $\dots$ , and  $n$ -th component, and the PID

control equation becomes  $CO(k) = CO(k-1) + K1*SP(k)*T + K1*a(k,1) + K2*a(k,2) + \dots + Kj*a(k,j)$ , where  $k$  is the discrete time,  $T$  is the sampling period,  $j$  is a positive integer,  $K1, K2, \dots, Kj$  are  $m$  by  $n$  PID parameters,  $a(k,1) = [-PV(k)]*T$ , and  $a(k,j) = [a(k,j-1) - a(k-1,j-1)]/T$  for  $j > 2$ . It is important to note that

1. an MIMO PID controller is able to take into account the interaction among the  $n$  process variables and  $m$  controller outputs, which can not be achieved by simply applying SISO PID controllers to each of the  $n$  process variables, and
2. there is no set point in any of  $a(k,1), a(k,2), \dots$ , and  $a(k,j)$ , which can avoid the unwanted sudden change in  $CO$  when  $SP$  changes with time.

The next problem of designing the optimal PID controller is to find the best values for the PID parameters  $K1, K2, \dots$ , and  $Kj$ . An optimization based method for solving this problem consists of the following four steps:

1. Convert the PID control equation into discrete time form if it is not in discrete time form.
2. Build a discrete time linear model for the process that is to be controlled by the said PID controller.
3. Form the discrete time closed loop transfer function from said vector  $SP$  to said vector  $PV$ .
4. Find the best PID parameters by using an optimization algorithm which minimizes the largest modulus of all poles of the discrete time closed loop transfer function obtained at step 3, where the modulus of a pole is defined to be the absolute value of the complex number which represents the pole. If the PID parameters are subject to some constraints, then a constrained optimization algorithm can be used which minimizes the largest modulus of all poles of the discrete time closed loop transfer function obtained at step 3 and at the same time guarantees that all user prescribed constraints on the PID parameters are satisfied.

PID controllers with their parameters so obtained guarantee that  $PV$  can track  $SP$  quickly.